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C

CUTOUT AS SHOWN
IN -21
ONLY

A4

- 13 (SHOWN)
- 14 (OPP) EXCEPT AS NOTED
- 15 (SHOWN) (SAME AS 13 EXCEPT AS NOTED)
- 16 (OPP) EXCEPT AS NOTED
- 17 (SHOWN) (SAME AS 13 EXCEPT AS NOTED)
- 18 (OPP) EXCEPT AS NOTED
- 19 (SHOWN) (IDENT TO 19 EXCEPT AS SHOWN)
- 20 (SHOWN) (IDENT TO 19 EXCEPT AS SHOWN)

FAR SIDE ONLY

TEMPERATURE CONTROL FINISH N.S.

CUTOUT AS SHOWN
IN -134-13-1 ONLY

B

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01/03

NAS 9-1100

CODE IDENT NO. 26512

LDW260-11308

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(A1) **-10** (SHOWN) SAME AS -11 EXCEPT AS NOTED
-10 (OPP) EXCEPT AS NOTED
-11 (SHOWN)
-12 (OPP)
-14 SAME AS -11 EXCEPT AS NOTED
-12 (OPP)
-12 (OPP) FAR SIDE ONLY
 TEMPERATURE CONTROL FINISH 'N'S



2 / 03

NAS 9-1100

CODE IDENT NO 24512
 LDW280-11308
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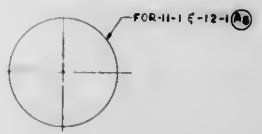
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- (A) **-15** (SHOWN) (SAME AS -11 EXCEPT AS NOTED)
-16 (OPP) EXCEPT AS NOTED
-11 (SHOWN)
-12 (OPP)
-11 SAME AS -11 EXCEPT AS NOTED
-12 (OPP) FAR SIDE ONLY
 TEMPERATURE CONTROL FINISH N'S



NOTES:
 NO TOOLING HOLES PERMITTED IN PARTS.
 1. NAME -15-16-17-18 FROM ALLOY CLAD SM (SHIN QUALITY)
 2. 24-73 QQ-A-250/2 SURFACE DESIGNATED EXTERIOR TO BE PREFINISHED WITH ALUMINATE 200/R/EBIO AND PROTECTED WITH STRIPPABLE VINYL COATING
 3. 79G PURCHASED FROM CARROL PRODUCTS INC., FARMINGDALE, ON-15-17 INTERIOR SURFACE TO BE PREFINISHED 76 LSP-H 9010.
 4. MATERIAL THICKNESS:
 FOR -15 TO BE .008 L002
 FOR -16 & -18 TO BE .008 L002
 FOR -19 & -21 TO BE .008 L002
 5. MATERIAL FINISHES, HANDLING AND PERMISSIBLE DEVIATIONS PER LPC-280-16

MANUFACTURING OPERATIONS	INSPECTION OPERATIONS
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CODE IDENT NO 26512
 LDW280-11308

26512 LDW280-11308
 H 26512 LDW280-11308
 SCALE: FULL
 SHEET 5.00

FOR PHOTO REPRODUCTION K 5

03/03

NAS 9-1100

LDW280-11308 A

[illegible]

CHRYSLER CREDIT CORP. 1000 NEW YORK AVENUE NEW YORK, N.Y. 10020

DATE	TIME	LOCATION	REMARKS
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REG 9-1100

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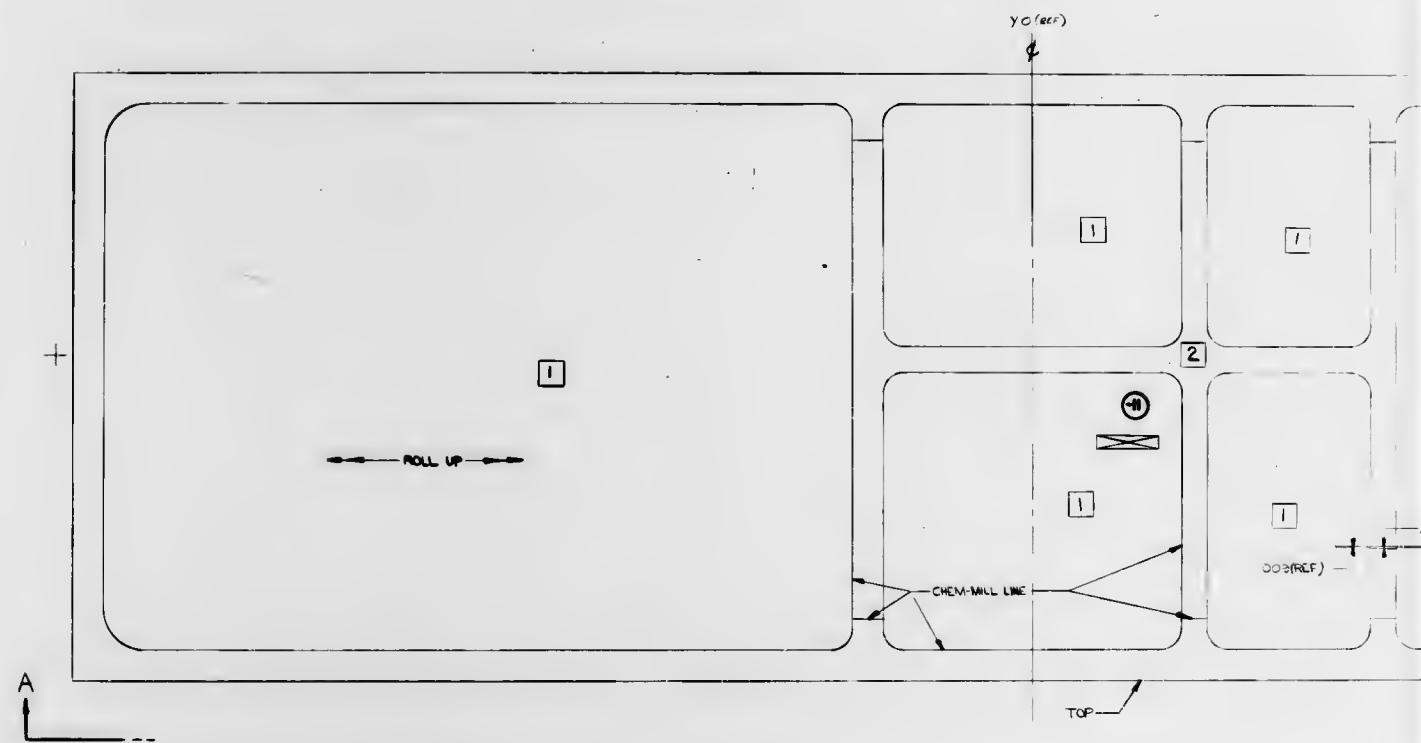
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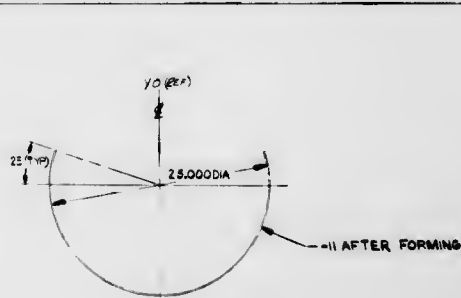
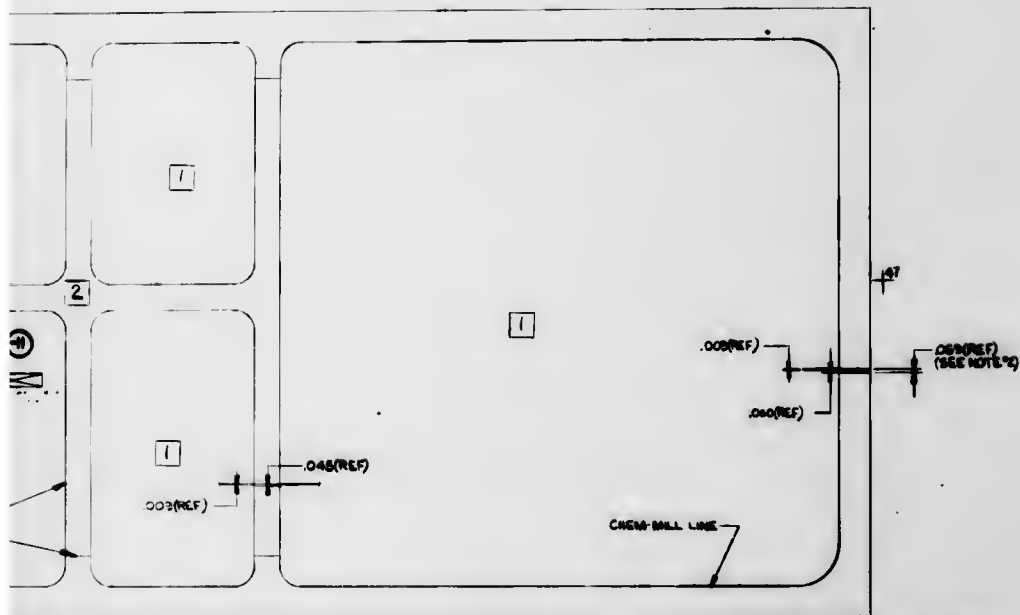
VIEW -
1/2

CODE IDENT NO 26512
LDW280-1943



- NOTES:
1. NO TOOLING HOLES PERMITTED IN PARTS.
 2. SEE SHEET STOCK, CIL FROM .071+.005 TO .075.
 3. WELD PREPARATION SHOULD BE FOR SQUARE BUTT WELD. DO NOT BREAK EDGES.
 4. WEIGHT OF -11 CHAM MILLED PANEL AFTER FINAL TUM (OUT BEFORE SWEET HOLES ARE DRILLED) SHALL NOT EXCEED 1.31 POUNDS.
 5. TOLERANCE .015 AT TANGENCY POINTS OF CHAM MILL LINE CORNER RASH BETWEEN TWO EDGED SURFACES.

ITEM	DESCRIPTION	QTY	UNIT
1	CHAM MILL LINE TOLERANCE		
2	DRILLING CENTER OF EACH		
3	DRILLING CENTER OF EACH		
4	DRILLING CENTER OF EACH		
5	DRILLING CENTER OF EACH		
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20	DRILLING CENTER OF EACH		



VIEW A-A (ZONE SW)
(NO SCALE)

LDW250-11343-11

QTY	DESCRIPTION	QTY	UNIT
1	CHAM MILL LINE TOLERANCE		
2	DRILLING CENTER OF EACH		
3	DRILLING CENTER OF EACH		
4	DRILLING CENTER OF EACH		
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QTY	DESCRIPTION	QTY	UNIT
1	CHAM MILL LINE TOLERANCE		
2	DRILLING CENTER OF EACH		
3	DRILLING CENTER OF EACH		
4	DRILLING CENTER OF EACH		
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20	DRILLING CENTER OF EACH		

FOR PHOTO REPRODUCTION

PT. D
+X 312.500 (REF)
+Y 31.020 (REF)
+Z 29.340 (REF)

PT. J
+X 299.000 (REF)
+Y 36.000 (REF)
+Z 6.780 (REF)

PT. Q
+X 299.000 (REF)
+Y 36.000 (REF)
+Z 6.780 (REF)

.010 FOR -134-19
.015 FOR -134-21

- 13 SHOWN
14 OPP EXCEPT AS SHOWN
15 IDENTICAL TO 13 EXCEPT AS NOTED
16 IDENTICAL TO 14 EXCEPT AS NOTED
17 IDENTICAL TO 15 EXCEPT AS NOTED
BEND R $\frac{1}{2}$

13 P.S. ONLY

INL SUP 30 1/2"

INL SUP 30 1/2"

INL SUP 30 1/2"

TEMPERATURE CONTROL
SURFACE - EXTERIOR

SPACES (REF DRILL)
SPACES

TRIM-2-4
TRIM-2-4

PT. H
+X 299.000 (REF)
+Y 54.000 (REF)
+Z 8.350 (REF)

PT. P
+X 299.000 (REF)
+Y 54.000 (REF)
+Z 8.350 (REF)

ENGINEERING NO. 2-155
LOWESS-HAB
SH 3

PT D
 +X 312.500 (REF)
 ±Y 31.020 (REF)
 +Z 29.340 (REF)

PT G
 +X 299.000 (REF)
 ±Y 36.000 (REF)
 +Z 6.780 (REF)

PT J
 +X 299.000 (REF)
 ±Y 36.000 (REF)
 +Z 6.780 (REF)

.010 FOR -13+19
 .015 FOR -13+21

- ⑬ SHOWN
- ⑭ OPP EXCEPT AS SHOWN
- ⑮ IDENTICAL TO-13 EXCEPT AS NOTED
- ⑯ IDENTICAL TO-19 EXCEPT AS NOTED
BEND R $\frac{1}{16}$

EXCEPTS ONLY

IML BDN 39 $\frac{1}{2}$ "

IML BUP 30 $\frac{1}{2}$ "

30

IML BUP 50 $\frac{1}{2}$ "

TEMPERATURE CONTROL
SURFACE - EXTERIOR

12P-133 (NO 30 DRILL)
3 PLACES

TRIM-134-15

TRIM-19-21

PT H
 +X 299.000 (REF)
 ±Y 54.000 (REF)
 +Z 8.550 (REF)

PT P
 +X 299.000 (REF)
 ±Y 54.000 (REF)
 +Z 8.550 (REF)

12P-133 (N
S PLA

CODE IDENT NO. 26512
 LDW280-1433

SH
 3

PT. Q
 +X 299.000 (REF)
 +Y 36.000 (REF)
 -Z 6.750 (REF)

NOTES:
 1. NO TOOLING HOLES PERMITTED IN PARTS
 2. MAKE 15-21-17-25 FROM AL ALLY
 A CLAD IN (SKIN QUALITY) 3094-T5, 60-1-250/S
 SURFACE BE SHOWN "INTERIOR" TO BE
 PREPARED WITH ALUMINITE 800/1500
 AND PROTECTED WITH STRIPPABLE VINYL
 COATING - T56 PURCHASED FROM CARROLL
 PRODUCTS INC., PHARMINGDALE NY
 3. INTERIOR SURFACE TO BE PREPARED
 775 (LSPH-2010)

PT. W
 +X 341.500 (REF)
 +Y 31.080 (REF)
 -Z 32.250 (REF)

.010 FOR 114-23
 .015 FOR 174-25

TEMPERATURE CONTROL
 SURFACE - EXTERIOR

- ① SHOWN
- ② CPP EXCEPT AS SHOWN
- ③ IDENTICAL TO ① EXCEPT AS NOTED
- ④ IDENTICAL TO ③ EXCEPT AS NOTED
- ⑤ BEND R 1/2

1/2 F.S. ONLY

IML BUP 50 1/2"

IML BDM 39 1/2"

127H55 (NO 30 DRILL)
 3 PLACES

TRIM-23-25

TRIM-14-17

PT. P
 +X 299.000 (REF)
 +Y 54.000 (REF)
 -Z 8.650 (REF)

REVISION	
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PT. Q
 +X 299.000 (REF)
 ±Y 36.000 (REF)
 -Z 6.780 (REF)

NOTES:
 1. NO TOOLING HOLES PERMITTED IN PARTS
 2. MAKE -15-21-174-25 FROM ALALLY
 A CLAD 5H (SKIN QUALITY) 2024-T3, QQ-A-250/5
 SURFACE DESIGNATED "EXTERIOR" TO BE
 PREFINISHED WITH ALUMALITE 200/R/EBIO
 AND PROTECTED WITH STRIPPABLE VINYL
 COATING #796 PURCHASED FROM CARROLL
 PRODUCTS INC., FARMINGDALE N.Y.
 B. INTERIOR SURFACE TO BE PREFINISHED
 #76 (LSP14-9010)

PT. W'
 +X 512.500 (REF)
 ±Y 51.020 (REF)
 -Z 52.250 (REF)

IML BUP 20 1/2" OPEN

.010 FOR -114-23
 .015 FOR -174-23

TEMPERATURE CONTROL
 SURFACE - EXTERIOR

- (11) SHOWN
 - (23) QPP EXCEPT AS SHOWN
 - (17) IDENTICAL TO -11 EXCEPT AS NOTED
 - (25) IDENTICAL TO -17 EXCEPT AS NOTED
- BEND R 1/8

F.S. ONLY

ML BUP 50 1/2"

IML BDN 39 3/4"

127x155 (NO #30 DRILL)
 5 PLACES

TRIM-25-25

TRIM-14-17

PT P
 +X 299.000 (REF)
 ±Y 54.000 (REF)
 -Z 8.550 (REF)

MANUFACTURING OPERATIONS	
WORKING DRAWING NUMBER	LDW200-11433
DATE OF ISSUE	10/1/68
BY	J. J. J.
CHECKED BY	J. J. J.
APPROVED BY	J. J. J.
DATE OF REVIEW	10/1/68
REVIEWED BY	J. J. J.
REVISIONS	
1. CHANGE FROM 10/1/68 TO 10/1/68	
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LDW200-11433

LDW200-11433

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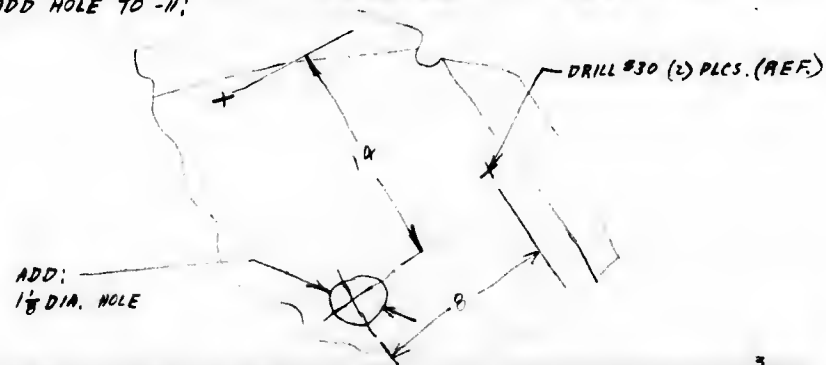
DATE	10/1/68
BY	J. J. J.
CHECKED BY	J. J. J.
APPROVED BY	J. J. J.
DATE OF REVIEW	10/1/68
REVIEWED BY	J. J. J.
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FOR PHOTO | REPRODUCTION

GRUMMAN AIRCRAFT ENGINEERING CORP.
CODE IDENT NO. 24612
RELEASED BY LIAISON

NO. 100280-11435	REV. A3
LM-5-11770	

ADD HOLE TO -H1



TO PROVIDE ACCESS FOR VACUUM BULB		ADDED 1 1/8 DIA. HOLE TO -H		REV. C	
LM	17A-0(18)	1	YD1	10/1/70	10/1/70
C		HIS HIS UPPER PANEL		100280-11435 A3	
DESIGNED BY F. STEINMETZ		X6510		SECTION YD1	
GROUP NO. 335		PL. 5			



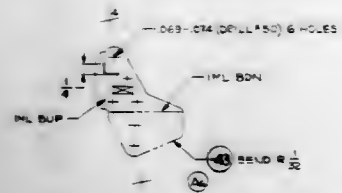
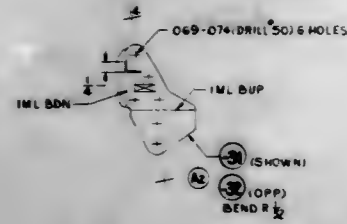
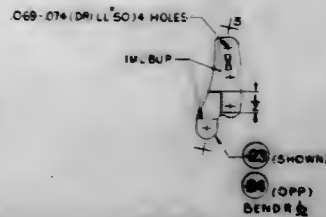
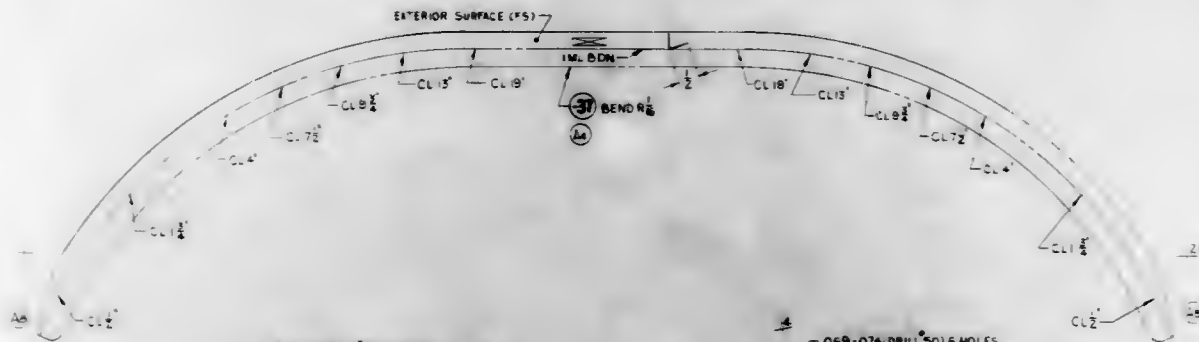
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ITEM NO.	REV.	ITEM	QUANTITY	UNIT	CLASS I	CLASS II	ENGINE	DESCRIPTION	EFFECTIVITY	DEPOSITION OF EXISTING PARTS		QUANTITY BY PART	ENGINE PART	EFFECTIVITY
										REMOVE	REPLACE			
100							LEO 280-428	FOR -11, -13, -14 & -15 ADDED LM-3 THRU LM-15 EFFECTIVITY. ADDED SHEET 110	LM-3(33) THRU LM-15(45)	NOT	REQD			
100							LEO 280-502	ADDED NOTE 6.	LM-3(33) THRU LM-15(45)					
100							EO 23	IN F/D, LM & M/B ADDED - 23 FOR LM 3(33) IN M/B FOR -11 REMOVED LM 3(33) EFF. REVISED NOTES 2 & 5	LM-3(33)					
100		LFM 140					EO 44 LCD 2360	IN F/D, LM & M/B ADDED - 25. IN M/B FOR -11 REMOVED LM-4 THRU LM-15 EFF.	LM-4(34) LM-5(35) LM-6(36)		-11			
100							EO 45 LCD 2360	IN F/D, B/M & M/B ADDED - 27 FOR LM 4(34) & SUB. REMOVE - 25 FOR LM 4(34) AND SUB. REVISED NOTE 2.	LM-4(34) THRU LM-15(45)					
100		LFM-126					LCD 1021-33	ON -19, -20 & -21 ADDED END ITEM LFM 26 REQMTS. ADDED - 17-1	LM-18(18)	NOT	REQD			
100		LFM 140					LCD 2360	IN M/B FOR -13, -14 & -15, N/A LDW 280-54174 N/A LDW 280-54174	LM-18(18) LM-19(19) LM-20(20)	NOT	REQD.			

M. SARTARY
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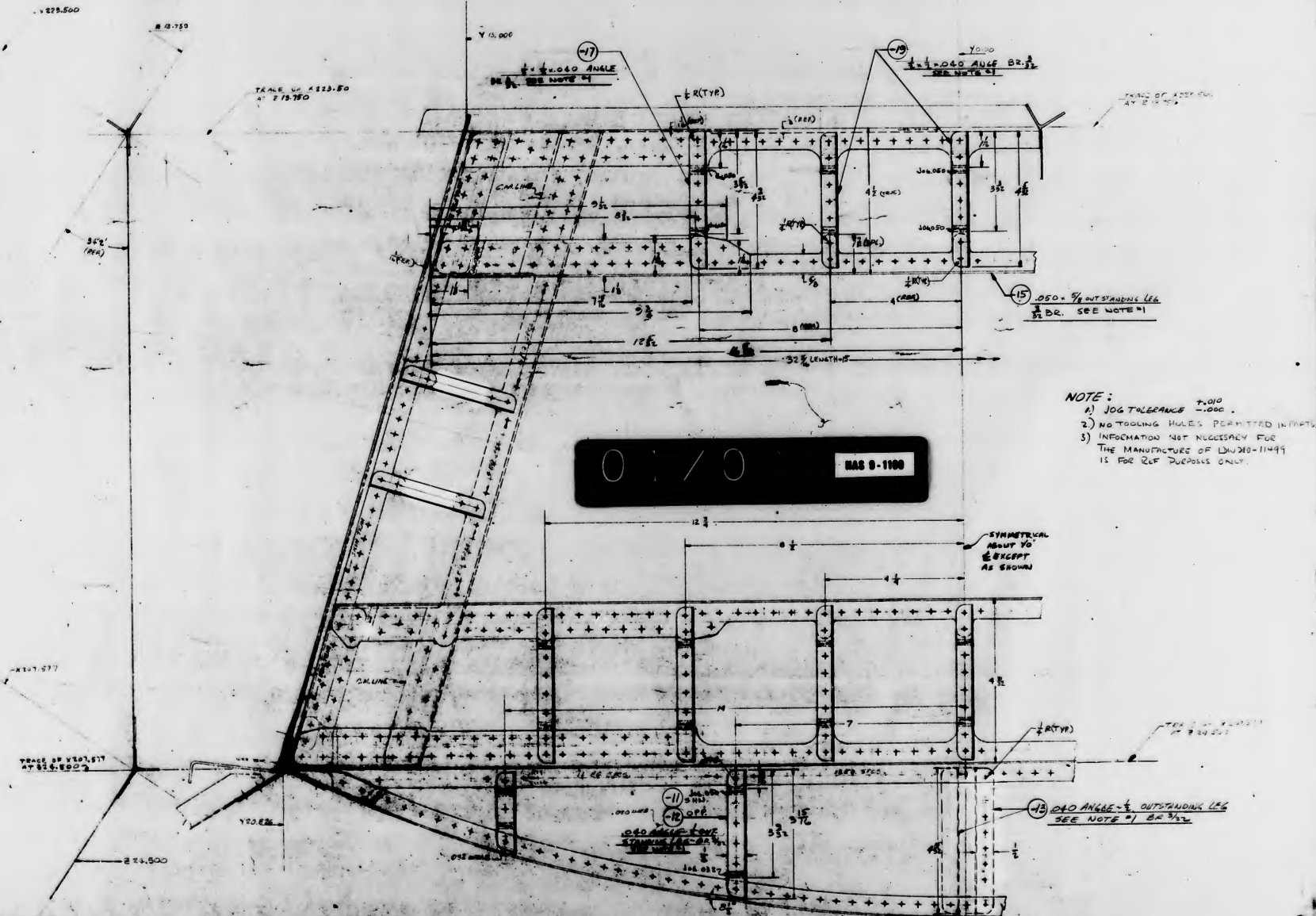
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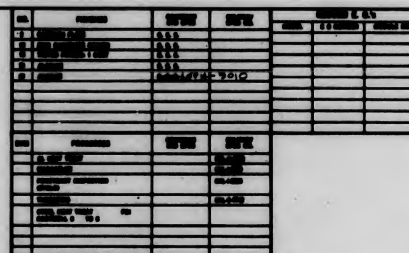
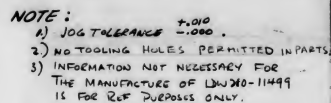
WAS 9-1106

CODE IDENT NO 2652
LDW260-11488



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NAS 9-1100**

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THIS IS AN ORIGINAL DWG. CDR. 8/26/66

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